

Work Order ID 62358

Tuesday, September 28, 2010 11:20:08 AM



Page 1

Item ID: D3182-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Hinge

Start Date: 9/28/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 10/5/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: H

Date: 10-9-28

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3182

Rev A

100

0.00



Waterjet

FLOW WATER JET

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3182
Deburr if necessary

☐ Dwg Rev: A

☐ Prog Rev: A

☐ 2-

304 . 125

B 10-9-29

6

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 10-9-29

120

QC8- Inspect parts - second check

0.00



QC

Memo

JM-03

0.00

Quality Control

6

100530 P70
Entered

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: 53182-1 PAR #: _____ Fault Category: Small Fab / W-Jet NCR: Yes No DQA: [Signature] Date: 1009-30
 Resolution: Accepted Disposition: use as is QA: N/C Closed: [Signature] Date: 10/10/01 *Entered*

NCR: 62358		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
	100	2 parts short, measuring 3.675" on the 3.718" Ref dimension. Parts were cut to the end of the sheet. Bottom flast area. R.C. process.	<u>MD</u> 10/9/30	- Parts are positioned by Jig & dung weldment dimension. - will not affect basket & hinge positioning. - parts acceptable	<u>N/A</u> [Signature]	<u>[Signature]</u> 10-09-30	<u>MD</u> 10/9/30	<u>[Signature]</u> 1009-30

NOTE: Date & initial all entries

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Item Name: Hinge

Start Date: 9/28/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 10/5/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

Debur if necessary

N/A
8

140



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

150



Identify as per dwg & Stock Location: Basket

0.00

Packaging

Memo

0.00

Packaging

*****STOCK IN BASKET CELL*****

PD 10.10.01

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Revision ID:

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Start Date: 9/28/2010 Start Qty: 2.00

Required Date: 10/5/2010 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/01

mf
10-10-01

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Tuesday, September 28, 2010 11:20:12 AM

Page 1

Work Order ID: 62358



Parent Item: D3182-1



Parent Item Name: Hinge



Start Date: 9/28/2010

Required Date: 10/5/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP ☐ A ☐ 03.01.29 ☐ New issue ☐ KJ/RF ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA 		Purchased	No			100	sf	63.9423	0.0596	0.125474	.36		
304/316 0.125 Sheet												B10-4-29	

Location

Loc Qty

Loc Code

MAT

63.9423

114799

63.9423

114799

6

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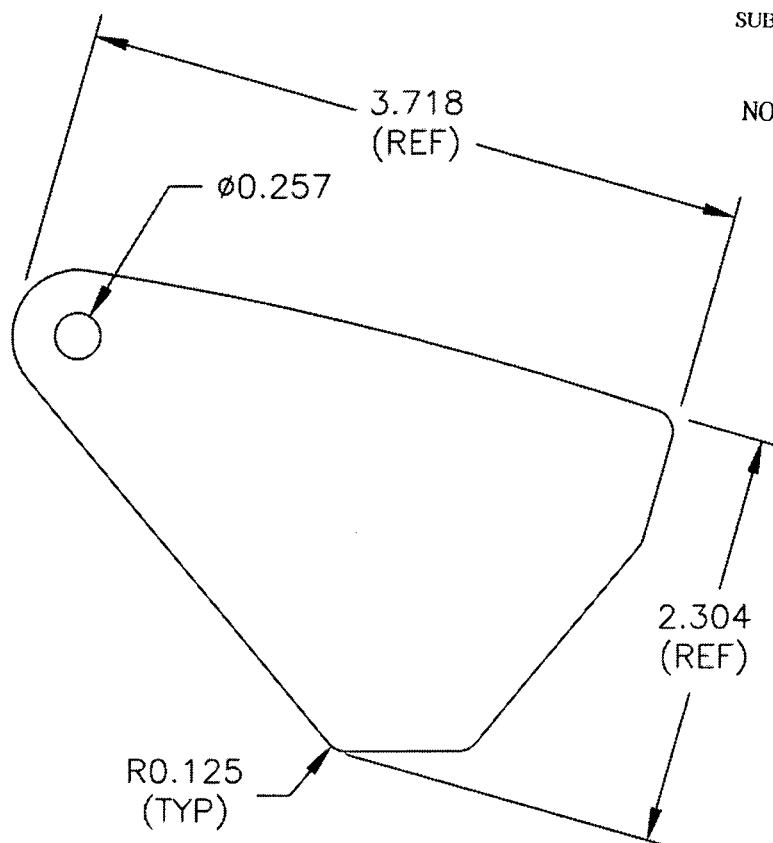


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3182	REV. A SHEET 1 OF 1
DATE 03.01.21		TITLE HINGE	SCALE 1:1
A	03.01.21	NEW ISSUE	

RELEASED
03.01.21 *[Signature]*

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *62358*

PR 10-9-25



D3182-1 HINGE

- 1) MACHINE D3182-1 PER DART DWG "D3182-1.DWG"
- 2) MATERIAL: AISI 304/316 SS SHEET 0.125 THICK
(REF DART SPEC. M304S11GA)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd

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